

# Tabliffice tradition

# PE3M0117

# Configuration

- Connector 1: M39012/16-0013 (BNC Male)
- Connector 2: M39012/56-3129 (SMA Male Right Angle)
- Cable: M17/183-00001

# **Features**

- Max Frequency 1 GHz
- · 65.9% Phase Velocity
- · Polyolefin Jacket
- Lot Traceability
- · J-STD-Soldering

# **Applications**

- General Purpose
- Laboratory Use
- Hi-Rel
- MIL-DTL-17 Requirements

- · Qualified (QPL) cable and connectors
- RF Test Plots
- · Test Report
- · In stock and ready to ship
- Avionics
- IFF
- SATCOM
- ECM

# **Description**

Pasternack's MIL-DTL-17 cable assemblies are part of our full line of reliable RF components available for same-day shipping. These commercial-off-the-shelf (COTS), military grade cable assemblies are designed and processed with high reliability in mind. MIL-PRF-39012 connectors and MIL-C-17 coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished MIL-DTL-17 cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our MIL-DTL-17 cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable mil-spec connections or fielding dependable RF cable assemblies, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same day.

# **Referenced Specifications**

IPC/WHMA-A-620 Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-DTL-17 Cables, Radio Frequency, Flexible and Semirigid, General Specification for

MIL-STD-348 Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-DTL-25516, MIL-

PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF...

MIL-PRF-39012 Connectors, Coaxial, Radio Frequency, General Specification for IPC J-STD-001 Requirements for Soldered Electrical and Electronic Assemblies

IPC J-STD-006 Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering

Applications

SAE AS5942 Marking of Electrical Insulating Materials

SAE AS23053 Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For

SAE AS22520 Crimping Tools, Wire Termination, General Specification For

# **Material Specifications**

Component	Specification	
Cable	M17/183-00001 in accordance with MIL-DTL-17	



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# **Material Specifications**

Component	Specification
Connector 1	M39012/16-0013 in accordance with MIL-PRF-39012
Connector 2	M39012/56-3129 in accordance with MIL-PRF-39012
Heat Shrink 1	M23053/5-106-0 in accordance with SAE AS23053
Heat Shrink 2	M23053/5-106-0 in accordance with SAE AS23053
Solder	SN63 in accordance with J-STD-006

# **Electrical Specifications**

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		1,000	MHz
VSWR			1.4:1	
Velocity of Propagation		65.9		%
Capacitance		32.2 [105.64]		pF/ft [pF/m]
DC Resistance Inner Conductor		0.97 [3.18]		Ω/1000ft [Ω/Km]
Dielectric Withstanding Voltage (AC)			1,000	Vrms

# **Specifications by Frequency**

Description	F1	F2	F3	F4	F5	Units
Frequency	50	100	400	1,000		MHz
Insertion Loss (Max.)	0.04	0.065	0.17	0.28		dB/ft
	0.13	0.21	0.56	0.92		dB/m

**Electrical Specification Notes:** 

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.1dB per connector.

# **Mechanical Specifications**

# **Cable Assembly**

Description	Minimum	Typical	Maximum	Units
Length*			0 [0]	in [mm]
Cable Outer Diameter	0.191	0.195	0.199	in
Weight		0.066 [29.94]	0.11 [49.9]	lbs [g]

# **Cable Characteristics**

Description	Specification
Cable Type	M17/183-00001
Impedance	50 Ohms
Inner Conductor Type	Stranded



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## **Cable Characteristics**

Description	Specification
Inner Conductor Material and Plating	Tinned Copper
Dielectric Type	PE
Number of Shields	1
Shield Layer 1 Tinned Copper	
Outer Conductor Diameter	0.15 in [3.81 mm]
Jacket Material	Polyolefin

# **Connector Characteristics**

Description	Connector 1	Connector 2
Туре	BNC Male	SMA Male Right Angle
Specification	MIL-PRF-39012	MIL-PRF-39012
Impedance	50 Ohms	50 Ohms
Configuration	Straight	Right Angle
Contact Material and Plating	Brass, Gold	Brass, Gold
Contact Plating Specification	ASTM B488	ASTM B488
Dielectric Type	Teflon	Teflon
Outer Conductor Material and Plating	Brass, Silver	
Outer Conductor Plating Specification	ASTM B700	
Body Material and Plating	Brass, Silver	Steel, Gold
Body Plating Specification	ASTM B700	ASTM B488
Coupling Nut Material and Plating		Steel, Passivated
Coupling Nut Plating Specification		AMS-QQ-P-35
Seal Gasket Material	Silicone Rubber	Silicone Rubber
Contact Gage Specification	0.210 to 0.230 in	0 in min
Insulator Gage Specification	0.208 to 0.228 in	0 in min

Mechanical Specification Notes:

# **Environmental Specifications**

Description	Specification
Temperature Operating Range	-30 to +85 deg C



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Compliance Certifications (see product page for current document)

# **Process Specifications**

	Process Specification			
Soldering		in accordance with J-STD-001, class 3		
Crimping		dies in accordance with SAE AS22520		
Marking		shall meet the adherence requirements of SAE AS5942		
Workmanship		shall be in accordance with IPC/WHMA-A-620, class 3		

# **Tests and Inspections**

Description	Sampling
Connector Gaging (pin and insulator position)	100%
Insertion Loss	100%
VSWR	100%
Dielectric Withstanding Voltage (DWV)	100%
Visual - workmanship, configuration and marking	100%
Length	C=0, 1.5 AQL
Mass	C=0, 1.5 AQL

# **Plotted and Other Data**

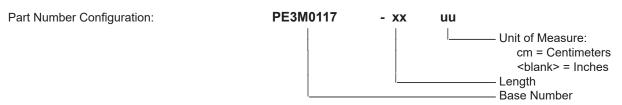
Notes:

Values at 25°C, sea level.



# PE3M0117

## **How to Order**



Example: PE3M0117-12 = 12 inches long cable

PE3M0117-100cm = 100 cm long cable

## Cable Assembly Length Tolerances:

Imperial English		Me	tric
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"

<sup>\*</sup> Cable Length = "L"

MIL-DTL-17 BNC Male to SMA Male Right Angle Cable Using M17/183-00001 Coax from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry.

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 BNC Male to SMA Male Right Angle Cable Using M17/183-00001 Coax PE3M0117

URL: https://www.pasternack.com/bnc-male-sma-male-m17-183-00001-cable-assembly-pe3m0117-p.aspx

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