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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	D. J. H.	3/15/11	J. D. B.	8/16/11



Reference standard IEC60169-16

I. Electric Performance

Impedance(Ω): 50

Frequency Range: DC-6GHz

VSWR: ≤ 1.25

Insert Loss: (dB) ≤ 0.1

Insulation resistance (M Ω) > 5000

Work voltage (V) 1500

Conductor resistance (m Ω)
outer conductor < 0.2
inner conductor < 0.8

II. Mechanical Performance

Nut torque 25N.m

(Nut) Whorl pull 1000N

Tensile force (cable-connect) 400N

Torsion (cable-connect) 2N.m

III. Material and plating:

Component	Material	Plating
inner conductor	Brass	Au50 micro inches over nickel 100 over copper
outer conductor	Brass	copper tin-zinc 100-150 micro inches
tube	Copper	copper tin-zinc 100-150 micro inches
nut	Brass	copper tin-zinc 100-150 micro inches
gasket	Silicone rubber	
insulator	PTFE	

IV. Environment

Temp. range -55°C~+155°C

Weather standard IEC 60068 55 / 155/ 56

Thermal shock US MIL-STD 202, Meth.107, Cond.B

Vibration US MIL-STD 202, Meth.204, Cond.B

Shock US MIL-STD 202, Meth.213, Cond.I

V. Assembly: inner conductor soldered and outer conductor crimped.

MATERIAL:	UNLESS OTHERWISE SPECIFIED	DFTM. D. J. H.	TIMES MICROWAVE SYSTEMS
	ALL DIMENSIONS ARE IN mm MACHINED SURFACES FINISH N/A RMS MAX. REMOVE ALL BURRS N/A MAX. BREAK MACHINE CORNERS N/A MAX. FILLET R. TOLERANCES ON DECIMALS . XX \pm N/A . XXX \pm N/A ANGLES $\pm 1^\circ$ FRACTIONS \pm N/A	DATE 3/15/11	
USED ON: 0		CHKD. J. D. B.	TC-400-NMH-X "N" MALE FOR LMR-400 CABLE SOLDER/CRIMP/NO BRAID TRIM
		DATE 8/16/11	
SCALE: N/A	DWG. SIZE A	APPD. J. D. B.	SHEET 1 of 1 SD3190-2626 REV A
DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 8/16/11	



SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400

RF Connectors Technical Data Sheet

TC-400-SM-X

Times Microwave Systems Connector Specification

Configuration

- SMA Male Connector
- 50 Ohms
- Straight Body Geometry
- Connector Interface Types: LMR-400, PE-C400

Features

- Max. Operating Frequency 6 GHz
- Excellent VSWR of 1.22:1
- Gold Plated Brass Contact
- 50 μ ” Minimum contact plating

Applications

- General Purpose Test
- Custom Cable Assemblies

Description

Pasternack's TC-400-SM-X SMA male connector with crimp/solder attachment for LMR-400 and PE-C400 is part of our full line of RF components available for same-day shipping. Our SMA male connector operates up to a maximum frequency of 6 GHz and offers excellent VSWR of 1.22:1.

Our SMA male connector TC-400-SM-X datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave connectors allows designers to configure and customize their signal connections however they like. Whether the need is to provide an I/O for a board design, or simply create a custom cable assembly configuration, Pasternack has the right connector for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same-day.

Electrical Specifications

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		6	GHz
VSWR			1.22:1	
Operating Voltage (AC)			335	Vrms
Dielectric Withstanding Voltage (DC)			500	Vdc
Inner Conductor DC Resistance			3	mOhms
Outer Conductor DC Resistance			2	mOhms
Insulation Resistance	5,000			MOhms

Mechanical Specifications

Size

Length	1.23 in [31.24 mm]
Width/Dia.	0.5 in [12.70 mm]
Height	0.5 in [12.7 mm]

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400 TC-400-SM-X](#)



SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400

RF Connectors
Technical Data Sheet

TC-400-SM-X

Weight	0.051 lbs [23.13 g]
Mating Cycles	500 Cycles
Mating Torque	7 to 10 in-lbs [0.79 to 1.13 Nm]

Material Specifications

Description	Material	Plating
Contact	Brass	Gold 50µ" Minimum
Insulation	Teflon	
Body	Brass	Tri-Metal
Coupling Nut	Brass	Tri-Metal

Environmental Specifications

Temperature

Operating Range	-55 to +125 deg C
Humidity	MIL-STD-202, Method 106
Shock	MIL-STD-202, Method 213, Cond. I
Vibration	MIL-STD-202, Method 204, Cond. D

Compliance Certifications (see [product page](#) for current document)

Plotted and Other Data

Notes:

SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400 from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry.

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400 TC-400-SM-X](#)

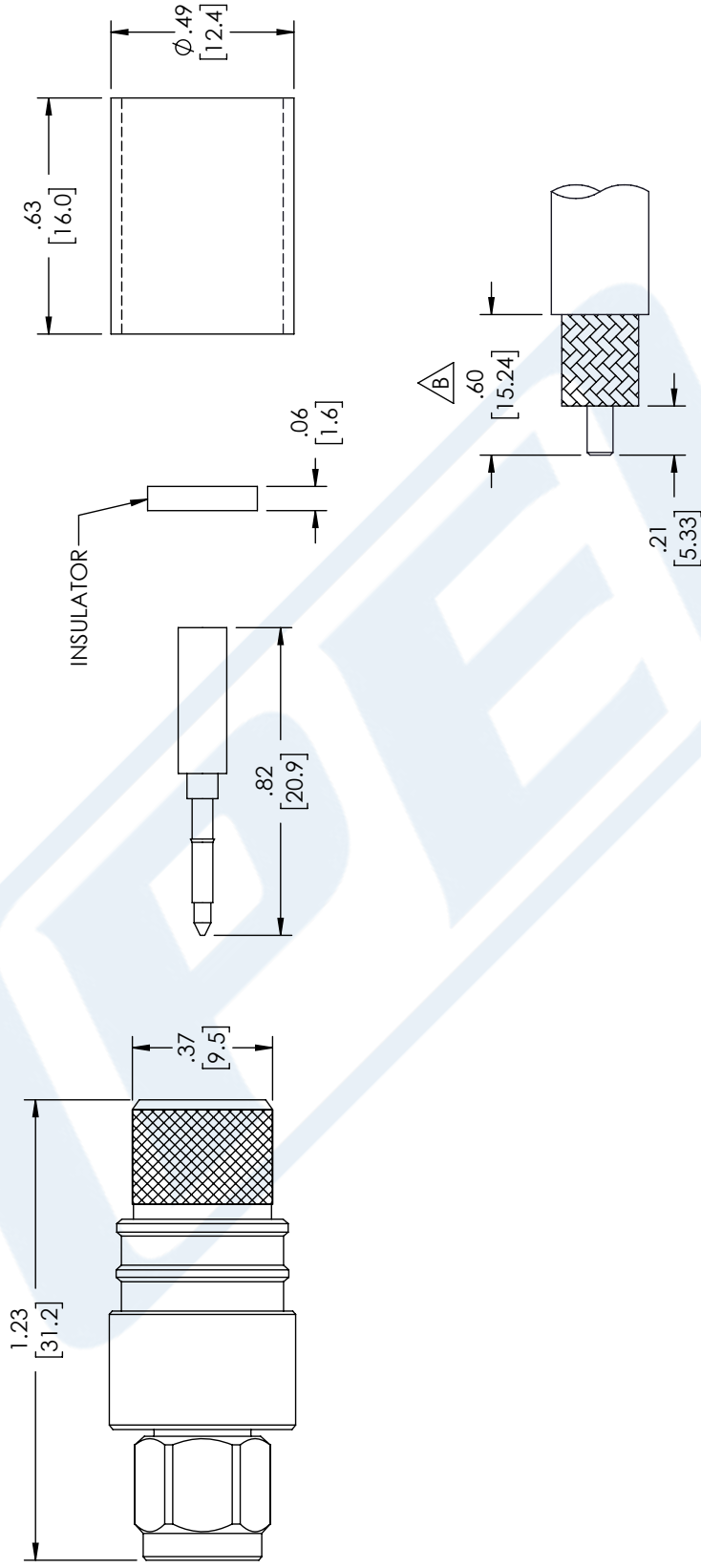
URL: <https://www.pasternack.com/sma-male-lmr-400-pe-c400-connector-tc-400-sm-x-p.aspx>

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Pasternack reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Pasternack does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Pasternack does not assume any liability arising out of the use of any part or documentation.

TC-400-SM-X CAD Drawing

SMA Male Connector Crimp/Solder Attachment for LMR-400, PE-C400

REVISIONS		
REV.	DESCRIPTION	DATE
B	PCR TC-400-SM-X 20220513; UPDATE STRIPPING DIM	6/2/22
		APPROVED
		SRAUTUS



RECOMMENDED CABLE STRIPPING DIMENSION

<p>UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS</p> <p>TOLERANCES:</p> <p>.X = ±.2 [5.08] FRACTIONS ± 1/32 .XX = ±.02 [.51] ANGLES ± 1° .XXX = ±.005 [.13]</p> <p>CABLE LENGTH (L), TOLERANCES: L ≤ 12 [305] = +1 [25] / -0 12 [305] < L ≤ 60 [1524] = +2 [51] / -0 60 [1524] < L ≤ 120 [3048] = +4 [102] / -0 120 [3048] < L ≤ 300 [7620] = +6 [152] / -0 300 [7620] < L = +5% / -0</p> <p>ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.</p>	<p>THIRD-ANGLE PROJECTION</p> <p>THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF PASTERNAK CORPORATION ALL RIGHTS RESERVED.</p> <p>SHEET 1 OF 1</p> <p>SCALE N/A</p>
	<p>SIZE A CAGE CODE 53919 DRAWN BY HBAKKE ITEM NO. TC-400-SM-X-PE REV B</p>

PE PASTERNAK
an INFINITI brand

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LMR-[®]400-UF UltraFlex Communications Coax

Ideal for...

- Drop-in replacement for RG-8/9913 Air-Dielectric type Cable
- Jumper Assemblies in Wireless Communications Systems
- Short Antenna Feeder runs
- Any application that requires periodic/repeated flexing



• **LMR[®] - UltraFlex** has a stranded center conductor and rubber outer jacket designed for multiple bending/flexing cycles. It is used for both indoor and outdoor applications.

• **Flexibility** and bendability are hallmarks of the LMR-400-UF cable design. The flexible outer conductor enables the tightest bend radius available for any cable of similar size and performance.

• **Low Loss** is another hallmark feature of LMR-400-UF. Size for size LMR has the lowest loss of any flexible cable and comparable loss to semirigid hard-line cables.

• **RF Shielding** is 50 dB greater than typical single shielded coax (40 dB). The multi-ply bonded foil outer conductor is rated conservatively at > 90 dB (i.e. >180 dB between two adjacent cables).

• **Weatherability:** LMR-400-UF cables are designed for outdoor exposure and have a life expectancy in excess of 10 years.

• **Connectors:** A wide variety of connectors are available for LMR-400-UF cable, including all common interface types, reverse polarity, and solder-on center pins. Most LMR connectors employ crimp outer attachment using standard hex crimp sizes.

• **Cable Assemblies:** All LMR-400-UF cable types are available as pre-terminated cable assemblies. Refer to the section on FlexTech for further details.

Part Description				
Part Number	Application	Jacket	Color	Stock Code
LMR-400-UF	Indoor/Outdoor	TPE	Black	54040

Construction Specifications				
Description	Material	In.	(mm)	
Inner Conductor	Stranded BC	0.108	(2.74)	
Dielectric	Foam Polyethylene	0.285	(7.24)	
Outer Conductor	Aluminum Tape	0.291	(7.39)	
Overall Braid	Tinned Copper	0.320	(8.13)	
Jacket	Black Thermoplastic Elastomer	0.405	(10.29)	

LMR®-400-UF UltraFlex Communications Coax



Connectors

Interface	Description	Part Number	Stock Code	VSWR** Freq. (GHz)	Coupling Nut	Inner Contact Attach	Outer Contact Attach	Finish* Body /Pin	Length in (mm)	Width in (mm)	Weight lb (g)
7-16 DIN Female	Straight Jack	TC-400-716-FC	3190-376	<1.25:1 (2.5)	NA	Solder	Clamp	S/S	1.6 (41)	1.13 (28.7)	0.281 (127.5)
7-16 DIN Male	Straight Plug	TC-400-716-MC	3190-279	<1.25:1 (2.5)	Hex	Solder	Clamp	S/S	1.4 (36)	1.40 (35.6)	0.268 (121.6)
BNC Male	Straight Plug	TC-400-BM	3190-318	<1.25:1 (2.5)	Knurl	Solder	Crimp	N/S	1.7 (43)	0.56 (14.2)	0.063 (28.6)
Mini-UHF	Straight Plug	TC-400-MUHF	3190-520	<1.25:1 (2.5)	Knurl	Solder	Crimp	N/G	1.1 (28)	0.50 (12.7)	0.020 (9.1)
N Female	Straight Jack	TC-400-NFC	3190-299	<1.25:1 (2.5)	NA	Solder	Clamp	N/S	1.6 (41)	0.75 (19.1)	0.119 (54.0)
N Male	Straight Plug	SC-400-NM	3190-1454	<1.25:1 (2.5)	Knurl	Solder	Crimp	N/G	1.5 (38)	0.75 (19.1)	0.090 (40.8)
	Straight Plug	TC-400-NM	3190-188	<1.25:1 (2.5)	Knurl	Solder	Crimp	N/G	1.5 (38)	0.75 (19.1)	0.090 (40.8)
	Straight Plug	TC-400-NMC	3190-277	<1.25:1 (2.5)	Knurl	Solder	Clamp	N/G	1.5 (38)	0.75 (19.1)	0.121 (54.9)
	Straight Plug	TC-400-NMH-D	3190-552	<1.25:1 (10)	Hex/Knurl	Solder	Crimp	A/G	1.5 (38)	0.89 (22.6)	0.113 (51.3)
	Right Angle	TC-400-NMH-RA	3190-422*	<1.35:1 (6)	Hex	Solder	Crimp	S/G	1.8 (46)	1.25 (31.8)	0.130 (59.0)
	Right Angle	TC-400-NMH-RA-D	3190-2293*	<1.35:1 (6)	Hex/Knurl	Solder	Crimp	A/G	1.8 (46)	1.25 (31.8)	0.130 (59.0)
SMA Male	Straight Plug	TC-400-SM	3190-439	<1.25:1 (8)	Hex	Solder	Crimp	N/G	1.2 (29)	0.50 (12.7)	0.032 (14.5)
TNC Male	Straight Plug	TC-400-TM	3190-260	<1.25:1 (2.5)	Knurl	Solder	Crimp	N/S	1.7 (43)	0.59 (15.0)	0.074 (33.6)
	Right Angle	TC-400-TM-RA	3190-442*	<1.35:1 (2.5)	Knurl	Solder	Crimp	N/G	1.7 (43)	0.59 (15.0)	0.085 (38.6)

* Finish metals: N=Nickel, S=Silver, G=Gold, SS=Stainless Steel, A=Alballoy **VSWR spec based on 3 foot cable with a connector pair *Available in bulk pack

MICROWAVE

Mechanical Specifications			
Performance Property	Units	US	(metric)
Bend Radius: installation	in. (mm)	1.0	(25.4)
Bend Radius: repeated	in. (mm)	4.0	(101.6)
Bending Moment	ft-lb (N-m)	0.375	(0.51)
Weight	lb/ft (kg/m)	.088	(0.131)
Tensile Strength	lb (kg)	160	(72.6)
Flat Plate Crush	lb/in. (kg/mm)	20	(0.36)

Environmental Specifications		
Performance Property	°F	°C
Installation Temperature Range	-40/+185	-40/+85
Storage Temperature Range	-94/+185	-70/+85
Operating Temperature Range	-40/+185	-40/+85

Electrical Specifications			
Performance Property	Units	US	(metric)
Cutoff Frequency	GHz		16.2
Velocity of Propagation	%		85
Dielectric Constant	NA		1.38
Time Delay	nS/ft (nS/m)	1.20	(3.92)
Impedance	ohms		50
Capacitance	pF/ft (pF/m)	23.9	(78.40)
Inductance	uH/ft (uH/m)	0.060	(0.21)
Shielding Effectiveness	dB		>90
DC Resistance			
Inner Conductor	ohms/1000ft (/km)	1.07	(3.51)
Outer Conductor	ohms/1000ft (/km)	1.65	(5.4)
Voltage Withstand	Volts DC		2500
Jacket Spark	Volts RMS		8000
Peak Power	kW		16

Attenuation vs. Frequency (typical)



Frequency (MHz)	30	50	150	220	450	900	1500	1800	2000	2500	5800
Attenuation dB/100 ft	0.8	1.1	1.8	2.2	3.3	4.7	6.2	6.8	7.2	8.1	13.0
Attenuation dB/100 m	2.7	3.5	6.1	7.4	10.7	15.4	20.2	22.3	23.6	26.6	42.6
Avg. Power kW	2.77	2.14	1.22	1.00	0.69	0.48	0.36	0.33	0.31	0.28	0.17

Calculate Attenuation = $(0.146748) \cdot \sqrt{\text{FMHz}} + (0.000312) \cdot \text{FMHz}$ (interactive calculator available at http://www.timesmicrowave.com/cable_calculators)
 Attenuation: VSWR=1.0; Ambient = +25°C (77°F) Power: VSWR=1.0; Ambient = +40°C; Inner Conductor = 100°C (212°F);
 Sea Level; dry air; atmospheric pressure; no solar loading



Hardware Accessories

Type	Part Number	Stock Code	Description
Ground Kit	GK-S400TT	GK-S400TT	Standard Grounding Kit (each)
Hoisting Grip	HG-400T	HG-400T	Laced Type (each)



Install Tools

Type	Part Number	Stock Code	Description
Crimp Tool	HX-4	3190-200	Crimp Handle
Crimp Dies	Y1719	3190-202	.429" Hex Dies
Crimp Tool	CT-400/300	3190-666	Crimp tool for LMR 400 connectors
Crimp Rings	CR-400	3190-830	Crimp rings for TC/EZ-400 connectors (package of 10)
Cutting Tool	CCT-01	3190-1544	Cable end flush cut tool
Replacement Blade	RB-01	3190-1609	Replacement blade for cutting tool