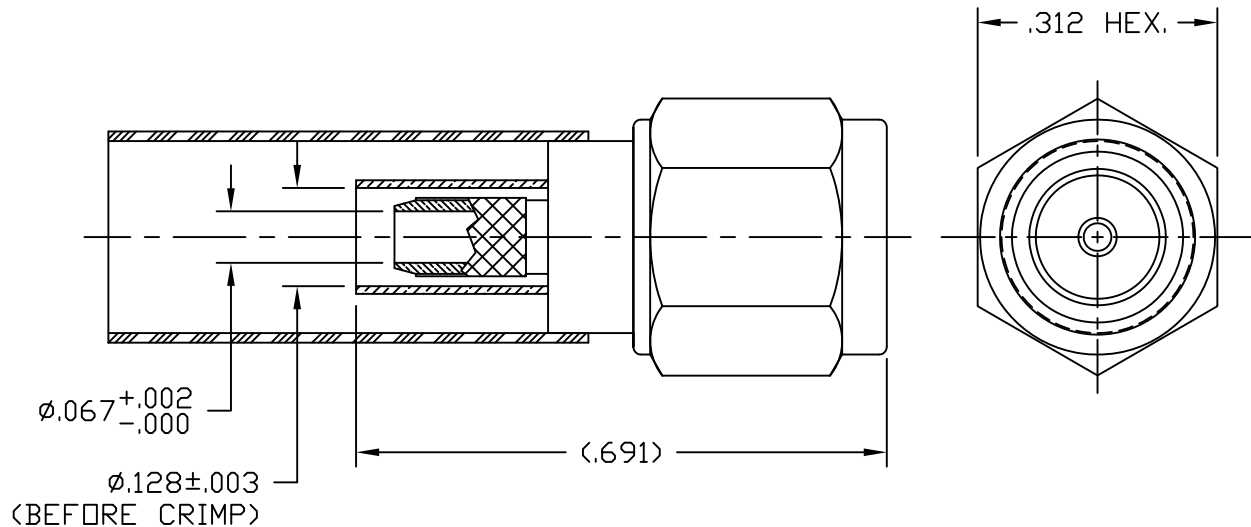


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
-	RELEASED FOR PRODUCTION	J. C. L.	8/20/03	J. C. L.	8/20/03
A	CHANGED PER CDC #36704	D. J. H.	1/14/13	J. D. B.	1/15/13
B	CHANGED PER CDC #37206	J. D. B.	3/226/13	J. D. B.	3/26/13

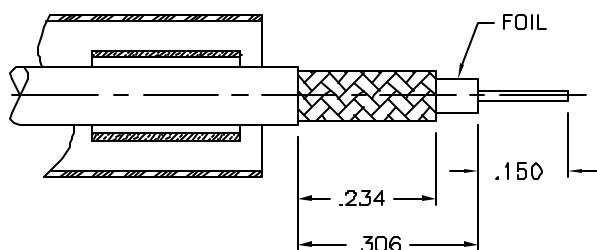
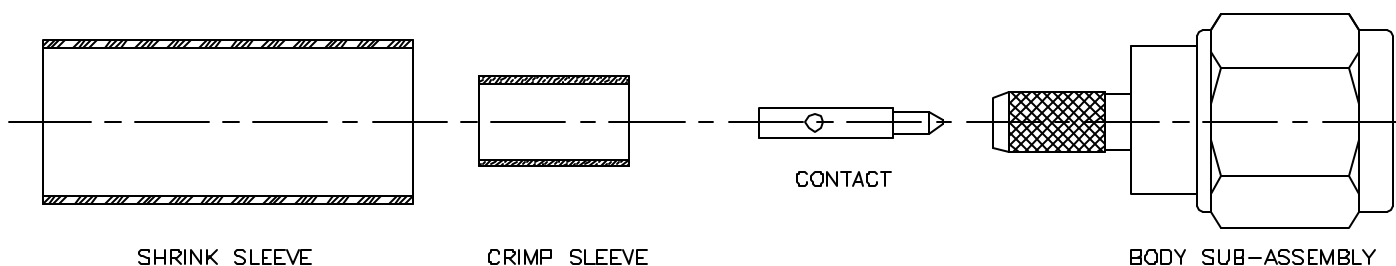


NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348.
- MATERIAL: BODY & HEX COUPLING NUT- CORROSION RESISTANT STEEL PER ASTM A582.
CONTACT - BERYLLIUM COPPER PER ASTM B196.
INSULATOR - TEFLON PER ASTM D1710
GASKET - SILICONE RUBBER PER ZZ-R-765
SHRINK SLEEVE - SHRINKABLE POLYOLEFIN PER MIL-I-23053/5
FERRULE - D.H.P. COPPER CDA ALLOY 122
- FINISHES: BODY & HEX COUPLING NUT - PASSIVATE PER QQ-P-35
CONTACT - GOLD PLATE PER MIL-G-45204
FERRULE - SULFAMATE NICKEL PLATE
- CONTACT PIN IS SOLDERED.
- CRIMP THE FERRULE TO .128" HEX.

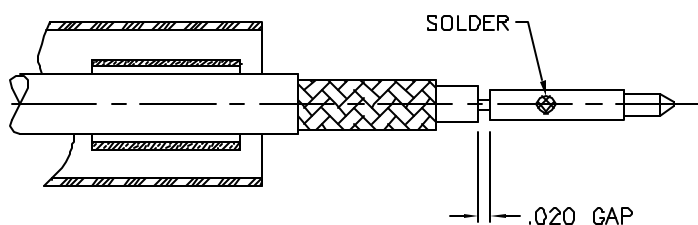
MATL:		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH N/A RMS MAX. REMOVE ALL BURRS .005 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS . XX ± .03 .XXX ± .005 ANGLES ± 1° FRACTIONS ± 1/32		DFTM.	TIMES MICROWAVE SYSTEMS								
				J, C, L,									
USED ON: A				DATE	TC-100-SM SMA MALE FOR LMR100 CABLE								
				8/20/03									
				CHKD.									
				J, C, L,									
				DATE									
				8/20/03									
				APPD.									
				J, C, L,									
SCALE:	N/A	DWG. SIZE	A	DO NOT SCALE DRAWING	CODE IDENT	68999	DATE	8/20/03	SHEET	1 of 1	SD3190-1551	REV	B

INSTALLATION INSTRUCTIONS TC-100-SM (TIMES 3190-1551) (Cable Types: LMR-100)

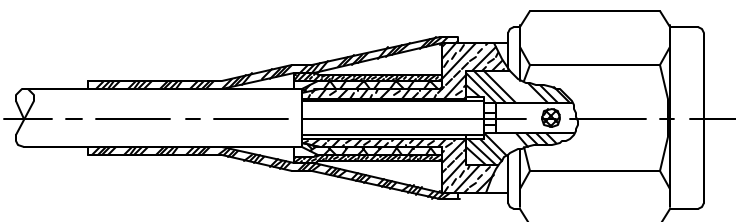


- 1) A. Trim cable to dimensions shown. Slide shrink sleeve & crimp sleeve back onto cable.

B. Remove any residual plastic from the center conductor and deburr center conductor using a fine file.



- 2) A. Slide contact onto center conductor leaving a .020 gap as shown and solder to center conductor. Use minimal heat to minimize melting of foam dielectric. Inspect to be sure aluminum foil is not touching center contact.



- 3) A. Insert cable into connector until fully seated, with all braid wires on the outside of connector body and aluminum tape inside connector body.
- B. Slide crimp sleeve forward and crimp as close as possible to body using a .128" hex die. Use Times HX-4 crimp tool or equivalent. Do not crimp rear of crimp sleeve.
- C. Heat shrink weather seal over rear of connector body and down onto cable jacket using hot air gun.



SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole

RF Connectors Technical Data Sheet

PE4427

Configuration

- SMA Female Connector
- MIL-STD-348
- 50 Ohms
- Straight Body Geometry
- RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100 Interface Type
- Crimp/Solder Attachment
- Bulkhead

Features

- Gold Plated Beryllium Copper Contact
- Contact plating according to MIL-G-45204

Applications

- General Purpose Test
- Rack and Panel Mount Applications
- Custom Cable Assemblies

Description

Pasternack's PE4427 SMA female bulkhead connector with crimp/solder attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch and LMR-100 (.235 inch D hole) is part of our full line of RF components available for same-day shipping. This SMA bulkhead connector allows designers to create external connections on their product enclosures, and can be used in a variety of other rack mount and panel mount applications.

Our SMA female bulkhead connector PE4427 datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave connectors allows designers to configure and customize their signal connections however they like. Whether the need is to provide an I/O for a board design, or simply create a custom cable assembly configuration, Pasternack has the right connector for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same-day.

Mechanical Specifications

Size

Length	0.9 in [22.86 mm]
Width/Dia.	0.312 in [7.92 mm]
Weight	0.008 lbs [3.63 g]

Material Specifications

Description	Material	Plating
Contact	Beryllium Copper	Gold MIL-G-45204
Outer Conductor	Brass	Nickel
Body	Brass	Nickel

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole PE4427](#)



SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole

RF Connectors Technical Data Sheet

PE4427

Environmental Specifications

Compliance Certifications (see [product page](#) for current document)

Plotted and Other Data

Notes:

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole PE4427](#)

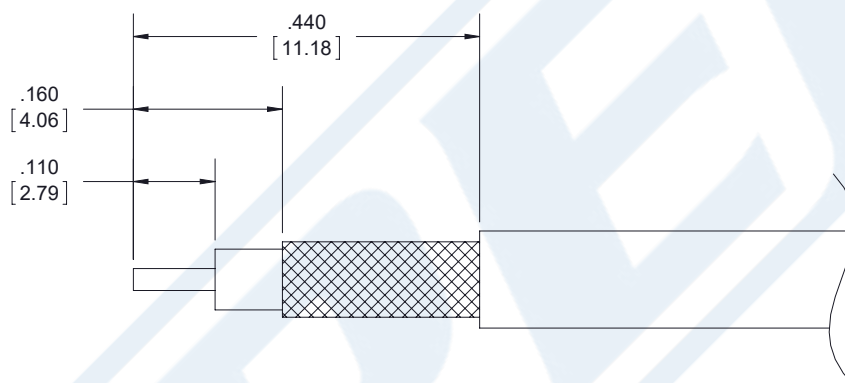


SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole

RF Connectors Technical Data Sheet

PE4427

Assembly Instruction



ASSEMBLY PROCEDURES

1. STRIP CABLE TO THE DIMENSIONS SHOWN, DO NOT NICK CENTER CONDUCTOR OR BRAID.
2. SLIDE FERRULE OVER CABLE.
3. PUSH CENTER CONDUCTOR FULLY INTO CONTACT AND SOLDER, REMOVE ANY EXCESS SOLDER.
4. FLAIR BRAID AND INSERT CONTACT INTO THE BODY UNTIL IT SEATS.
5. SLIDE FERRULE OVER BRAID AND CRIMP.

CRIMP SIZE REQUIRED

- FERRULE: A.128" HEX CRIMP TOOL.
- CONTACT: SOLDER.

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole PE4427](#)



SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole

RF Connectors Technical Data Sheet

PE4427

SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry.

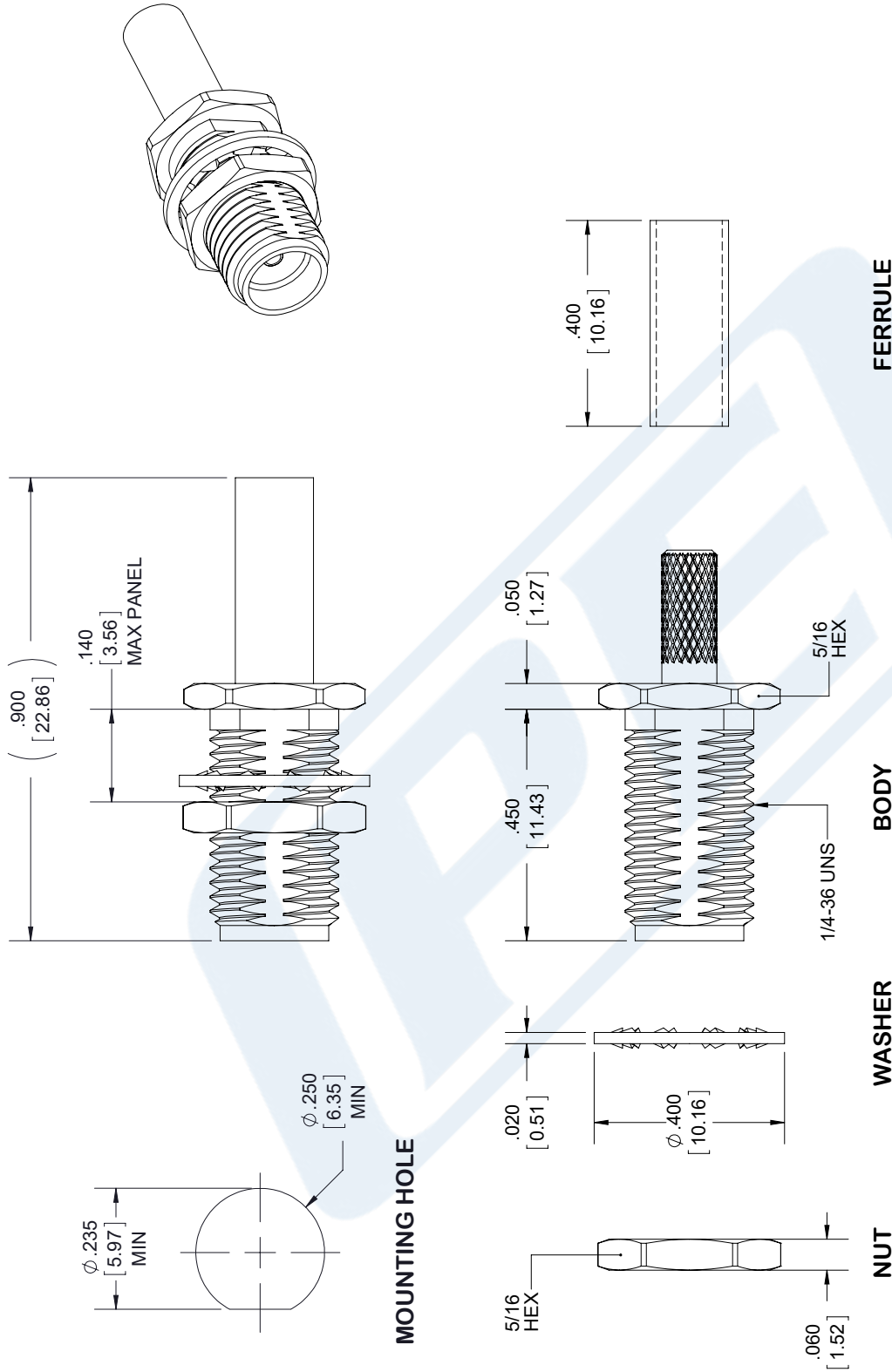
Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole PE4427](https://www.pasternack.com/sma-female-rg316-rg174-pe-b100-pe-c100-.100-connector-pe4427-p.aspx)

URL: <https://www.pasternack.com/sma-female-rg316-rg174-pe-b100-pe-c100-.100-connector-pe4427-p.aspx>

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Pasternack reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Pasternack does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Pasternack does not assume any liability arising out of the use of any part or documentation.

PE4427 CAD Drawing

SMA Female Bulkhead Mount Connector Crimp/Solder Attachment for RG316, RG174, RG188, PE-B100, PE-C100, .100 inch, LMR-100, .235 inch D Hole



STANDARD TOLERANCES
.X ±0.2
.XX ±0.01
.XXX ±0.005

*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES



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DWG TITLE

PE4427

CAGE CODE 53919

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

CAD FILE 092917

SCALE N/A

SIZE A

7361

Flexible RG174 Coax Cable Single Shielded with Black PVC Jacket

RF Cables Technical Data Sheet


RG174A/U

Configuration

- Flexible Cable
- 1 Shield(s)

Electrical Specifications

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		1,000	MHz
Impedance		50		Ohms
Velocity of Propagation		66		%
Nominal Capacitance		31.08 [101.97]		pF/ft [pF/m]

Performance by Frequency Band

Description	F1	F2	F3	F4	F5	Units
Frequency	100	400	1,000			MHz
Attenuation, Typ	8.4	27.56	32			dB/100ft
	27.56	90.42	104.99			dB/100m

Mechanical Specifications

Diameter	0.11 in [2.79 mm]
Weight	0.009 lbs/ft [0.01 Kg/m]

Construction Specifications

Description	Material and Plating	Diameter
Inner Conductor	Copper Clad Steel, 7 Strands	0.019 in [0.48 mm]
Conductor Type	Stranded	
Dielectric	PE	0.06 in [1.52 mm]
First Shield	Tinned Copper Braid	0.078 in [1.98 mm]

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Flexible RG174 Coax Cable Single Shielded with Black PVC Jacket RG174A/U](#)

Flexible RG174 Coax Cable Single
Shielded with Black PVC Jacket

RF Cables Technical Data Sheet

RG174A/U

Jacket	PVC, Black	0.11 in [2.79 mm]
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Environmental Specifications

Temperature

Operating Range

-40 to +80 deg C

Compliance Certifications (see [product page](#) for current document)

Plotted and Other Data

Notes:

Flexible RG174 Coax Cable Single Shielded with Black PVC Jacket from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry.

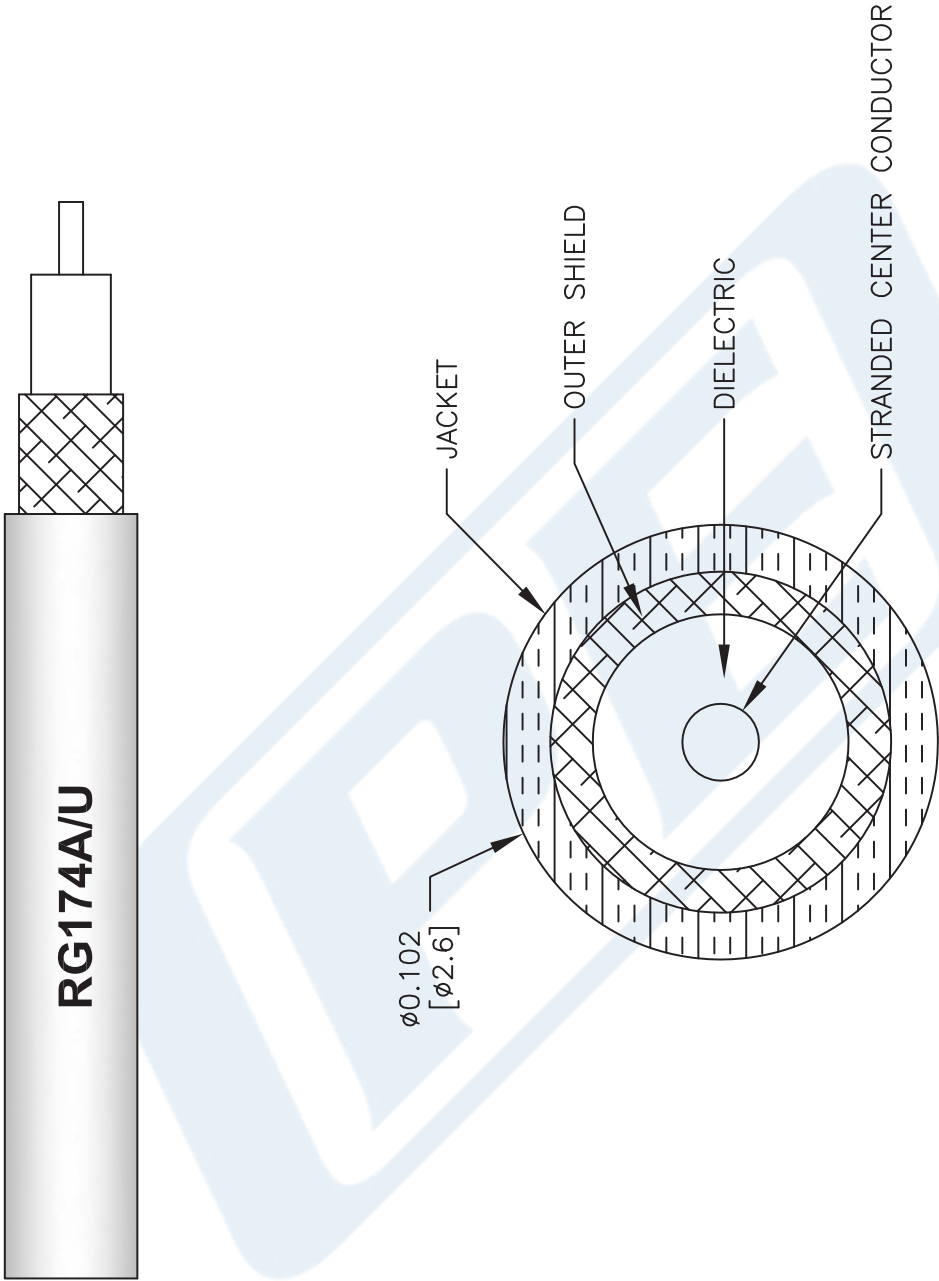
Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: [Flexible RG174 Coax Cable Single Shielded with Black PVC Jacket RG174A/U](#)

URL: <https://www.pasternack.com/flexible-0.100-rg174-50-ohm-coax-cable-pvc-jacket-rg174a-u-p.aspx>

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Pasternack reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Pasternack does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Pasternack does not assume any liability arising out of the use of any part or documentation.

RG174A/U CAD Drawing

Flexible RG174 Coax Cable Single Shielded with Black PVC Jacket



NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

DWG TITLE		FSCM NO. 53919		CAD FILE 111716		SCALE N/A	SIZE A	41742
RG174A/U								



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